



## **INSTRUCTION MANUAL FOR KR22**

**READ THE INSTRUCTIONS AND  
WARNINGS IN THIS MANUAL CAREFULLY  
BEFORE USING THIS FIREARM**

# GUN SAFETY RULES

Observe these rules of safe gun handling.

1 ) Always keep the muzzle pointed in a safe direction. Watch muzzle at all times: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot.

2 ) Identify the target before shooting: **DO NOT SHOOT AT SOUNDS.**

3 ) Always treat any gun as if it is loaded - it may be!

4 ) Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot. Keep the safety "on" or in the "safe" position at all times until you are ready to fire the gun. Learn how your gun's safety works, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.

5 ) Learn how your gun functions and handles. If you do not thoroughly understand the proper use of your gun, seek the advice of someone who is knowledgeable.

6 ) Do not alter or modify any parts of a firearm.

7 ) Store guns unloaded, separate from any ammunition and where children cannot get to them.

8 ) Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.

9 ) Do not use reloaded, remanufactured, or hand loaded ammunition because it may not meet SAMMI or CIP standards and could cause death, serious personal injury, and/or property damage. Only use high quality, commercially manufactured ammunition in the same caliber as your gun. Please note that using sub-standard ammunition will void the warranty.

10 ) Wear protective shooting glasses and adequate ear protection when shooting.

11 ) Never climb or jump over anything such as a tree, fence with a loaded gun. Unload the firearm before crossing any obstacles. **DO NOT USE THE GUN TO HANDLE, PUSH, OR PULL ANYTHING.**

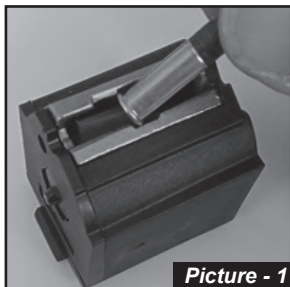
12 ) **DO NOT SHOOT AT A HARD SURFACE OR AT WATER.** Bullet and shot can ricochet or bounce off and travel in unpredictable directions with great velocity.

13 ) **NEVER TRANSPORT A LOADED GUN.** Do not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.

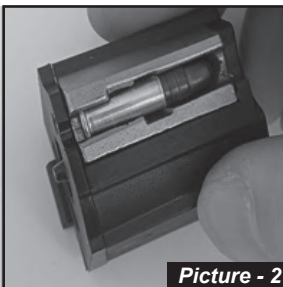
14 ) **NEVER DRINK ALCOHOLIC BEVERAGES BEFORE OR DURING SHOOTING.**

## LOADING THE MAGAZINE

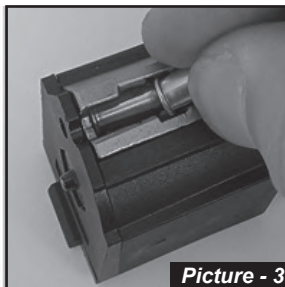
To load the magazine, press the rim of the 22 LR cartridge by pushing with your thumb into the cartridge throat until the cartridge meets the end of the magazine wall, then keep this process until it reaches to max capacity or less according to your demand.



**Picture - 1**



**Picture - 2**

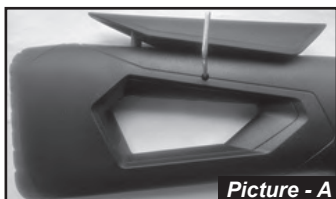


**Picture - 3**

## ADJUSTABLE CHEEK PIECE AND REAR SIDE

To adjust the cheek piece: It can be easily lifted upward or downward. When it is adjusted, use your no.1,5 (included in the box) allen key to tighten the screw. (Picture A)

The front sight can be easily raised or reduced by using no.1,5 allen key (Picture B)



**Picture - A**



**Picture - B**

## TO INSERT AND FIRE WITH MAGAZINE

Keep the muzzle pointed in a safe direction. Insert magazine into the rifle, as shown with the pictures 4-5-6.



**Picture - 4**



**Picture - 5**



**Picture - 6**

To load a cartridge into the chamber, pull the cocking handle fully rearward and then release the cocking handle.



**Picture - 7**



**Picture - 8**

The rifle is loaded now. The safety should remain ON, if the rifle is not to be fired at that moment. ( pictures 9-10) When the safety is in OFF position, the rifle will fire each time when you pull the trigger until the one in the chamber and the ones in the magazine have been fired. Since this rifle is semi-auto, firing will automatically reload and recock the rifle.

After firing, if the rifle is still loaded and not to be fired at that moment, put the safety ON and not to forget pointing in a safe direction. When firing is done, the safety should be moved to ON position and should be remained in ON position at all times.

## TO UNLOAD

Point the rifle in a safe direction at all times and keep your fingers away from the trigger. Move the safety to ON position.

Remove the magazine. Pull the cocking handle rearward to eject the chambered cartridge. Hold the cocking handle rearward to verify the rifle is unloaded by visually and physically inspecting the chamber. Unload the magazine in reverse order of loading until the magazine is empty.



**Picture - 9**



**Picture - 10**



**Picture - 11**



**Picture - 12**

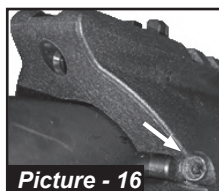
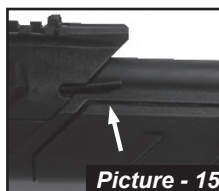
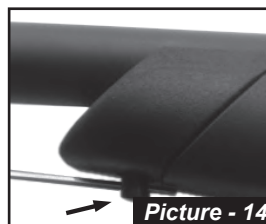
## DISASSEMBLY

Point the rifle in a safe direction, remove the magazine, pull and hold the cocking handle rearward and make sure there is no cartridge in the chamber by checking both physically and visually and release the handle.

Use no.3 and no.4 (included in the box) allen keys to loosen the main stock screws (Picture 13)

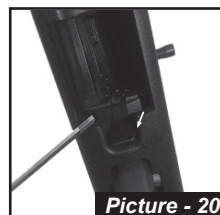
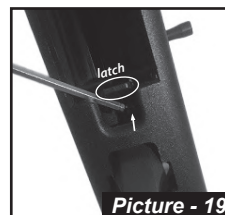
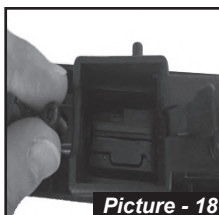
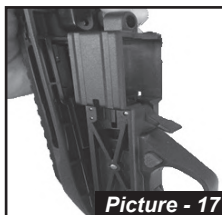
To remove the barrel from the mechanism, use no.2 allen key to loosen the screw. (Picture 15-16).

To remove the trigger group, use no.3 allen key to loosen the no.3 screw inside the trigger group. (Picture 17-20)



## REASSEMBLY

Insert the trigger group into the place and tighten the no.3 screw by using no.3 allen key. Combine the barrel and stock by pushing the magazine release latch forward by using any thin and long tool when placing the barrel and mechanism. (Pictures 19-20)



## MAINTENANCE

Always practice proper gun safety rules and unload the rifle completely.

Disassemble the rifle as shown (Photo 17-18-19-20)

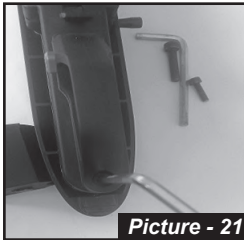
Use a clean rag with lubricant.

To clean inside of the barrel, use a cleaning rod.

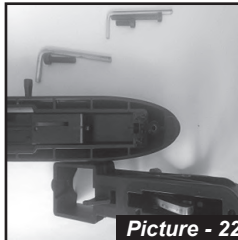
Clean the outside of the barrel with a clean rag if necessary.

Lightly coat the outside of the barrel.

Use a soft clean rag to clean the inside of the rifle and the trigger set. (Picture 22)



Picture - 21



Picture - 22

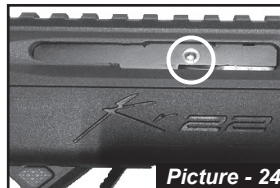
## AMBIDEXTROUS COCKING HANDLE

This rifle can be used both left and right handed.

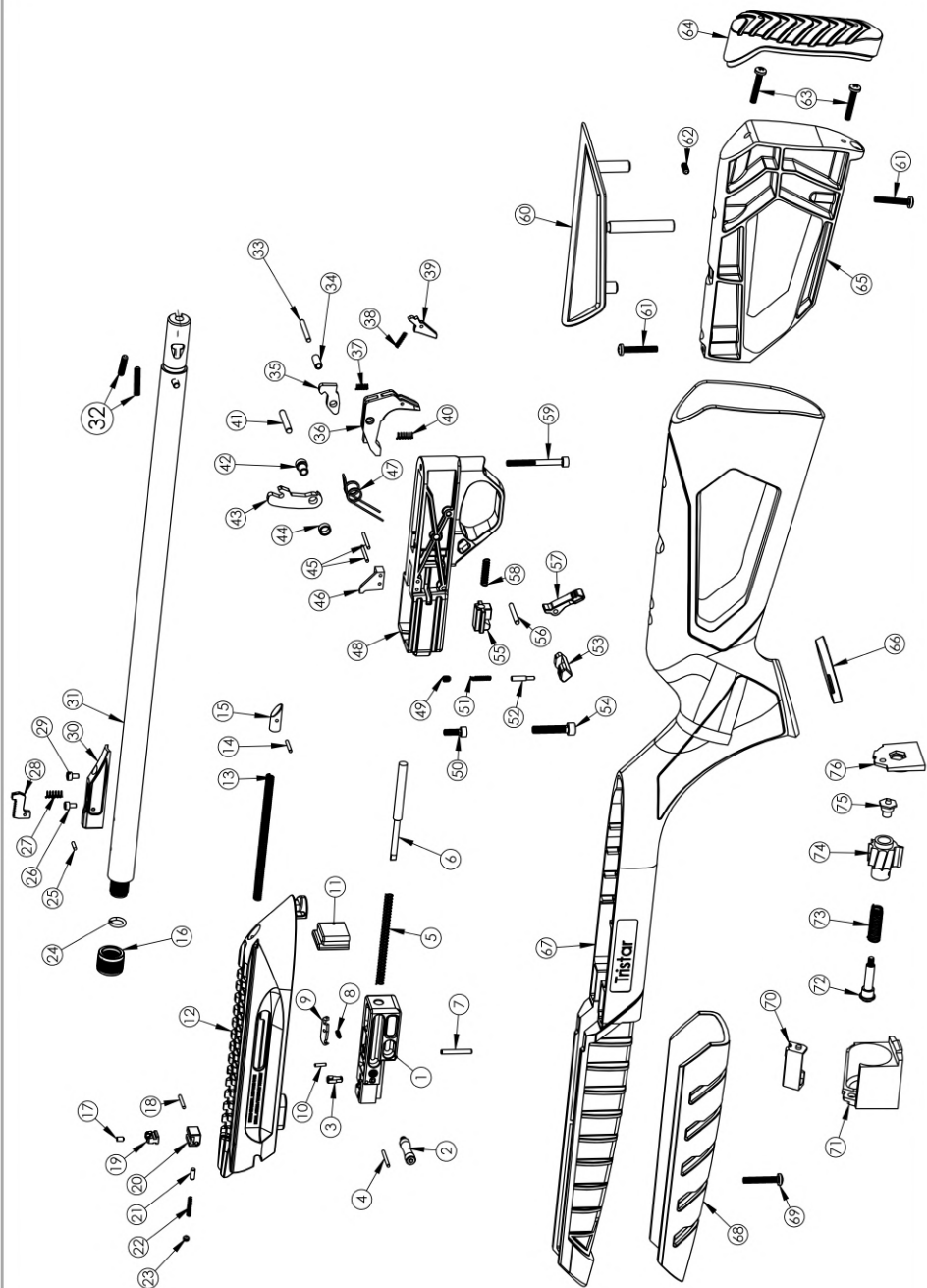
To change the side of the handle, please use No.3 (included in the box) allen key.



Picture - 23



Picture - 24



## COMPONENT PARTS

1	Receiver	26	Front Sight Assembly Stop Screw #1	51	Safety Spring
2	Cocking Handle	27	Front Sight Spring	52	Safety Pin
3	Recoil Spring Pin	28	Front Sight	53	Safety
4	Recoil Spring Stop Pin	29	Front Sight Assembly Stop Screw #2	54	Stock Take Down Screw (No.4)
5	Recoil Spring	30	Front Sight Assembly	55	Magazine Assembly Lock Part
6	Firing Pin	31	Barrel	56	Magazine Assembly Stop Pin
7	Firing Pin Stop Pin	32	Barrel Retainer Screws	57	Magazine Assembly
8	Extractor Spring	33	Sear Stop Pin	58	Magazine Assembly Lock Part Pin
9	Extractor	34	Rear Stop Bushing	59	Trigger Guard Long Screw (No.3)
10	Extractor Stop Pin	35	Sear	60	Cheek Piece
11	Firing Pin Back Plate	36	Trigger	61	Stock Frame Screw
12	Top Receiver	37	Sear Spring	62	Cheek Adjust Screw
13	Recoil Spring	38	Trigger Safety Spring	63	Frame Stop Screw
14	Recoil Spring Assembly	39	Trigger Safety	64	Bolt
15	Firing Pin Assembly Stop Pin	40	Trigger Spring	65	Frame
16	Flash Hider Nut	41	Cocking Stop Pin	66	Stock Lower Plate
17	Rear Sight Setscrew	42	Hammer Bushing	67	Stock
18	Rear Sight Stop Pin	43	Hammer	68	Forend
19	Rear Sight	44	Hammer Liner	69	Forend Stop Screw
20	Rear Sight Assembly	45	Ejector Pins	70	Magazine Ramp
21	Rear Sight Adjustment Pin	46	Ejector	71	Magazine Body
22	Rear Sight Adjustment Spring	47	Hammer Spring	72	Magazine Adjust Screw
23	Rear Sight Bolt	48	Trigger Guard	73	Magazine Spring
24	Flash Hider O-Ring	49	Safety Screw	74	Follower
25	Front Sight Stop Pin	50	Trigger Guard Stop Screw	75	Follower Bolt
				76	Magazine Back Plate







## **SERVICE AGREEMENT AND LIMITED WARRANTY**

Tristar agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of Tristar under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein Tristar makes no warranties, express or implied.

Tristar will repair or replace any unserviceable part(s) for one (1) year from date of purchase and further will supply free parts (Wood not included) for an additional four (4) years in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable; its benefits apply only to the original purchaser.

To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to Tristar

This agreement and the warranties contained herein are void if your registration card is not received with a copy of your sales slip within 30 days from date of purchase



## **SHIPPING**

When returning your gun for service, please take care in packing. Disassemble your gun, wrap in paper or other protective media and place gun in the original box. (THIS BOX WILL PROTECT THE GUN BUT IS NOT DESIGNED FOR SHIPPING). Wrap box in a cardboard box approved for interstate shipping. Tristar is not responsible for damage incurred during shipping.

## STATE REQUIRED SAFETY WARNINGS

Certain states have a law requiring that specific warnings be provided with handguns sold in those states. Because TRISTAR pistols are sold in all states, the safety warnings required by all states are included in this manual.

California:

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

Connecticut:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

Florida:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

Maine:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

Maryland:

WARNING: "CHILDREN CAN OPERATE FIREARMS WHICH MAY CAUSE DEATH OR SERIOUS INJURY. IT IS A CRIME TO STORE OR LEAVE A LOADED FIREARM IN ANY LOCATION WHERE AN INDIVIDUAL KNEW OR SHOULD HAVE KNOWN THAT AN UNSUPERVISED MINOR WOULD GAIN ACCESS TO THE FIREARM. STORE YOUR FIREARM RESPONSIBLY!"

Massachusetts:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take reasonable preventive steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventative steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

New Jersey:

"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

New York City:

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS."

North Carolina:

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

Texas:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

Wisconsin:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

State laws and regulations concerning firearms change constantly. Please check with your local federally licensed firearm dealer or state police for additional laws and regulations regarding the storage and use of firearms in your state.

**Model Number :** .....

**Purchase Date:** .....

**Gauge or Caliber:** .....

**Serial Number:** .....

**Purchase Price:** .....

**Store Name:** .....

All correspondence regarding service, spare parts or repairs should be directed to:



Tristar Arms  
1816 Linn Street  
North Kansas City, Mo 64116

[www.tristararms.com](http://www.tristararms.com)

## **THANK YOU**

Thank you for purchasing a Tristar rifle. We are sure this gun will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and please relay any observations about your guns performance or appearance.

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## BE COURTEOUS

When shooting or hunting always acquire the permission of the landowner. Respect the land. Do not litter, use gates when possible, leave open gates open and closed gates closed. Drive vehicles only where advance permission has been granted and always express gratitude for use of another persons land. Offer your labor or game as repayment for the privilege of use. Remember you are helping develop a reputation for all sportsmen/sportswomen.



**WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

# TriStar

**Tristar Arms**  
**1816 Linn Street**  
**North Kansas City, MO 64116**  
**PHONE : 816-421-1400**  
**[www.tristararms.com](http://www.tristararms.com)**